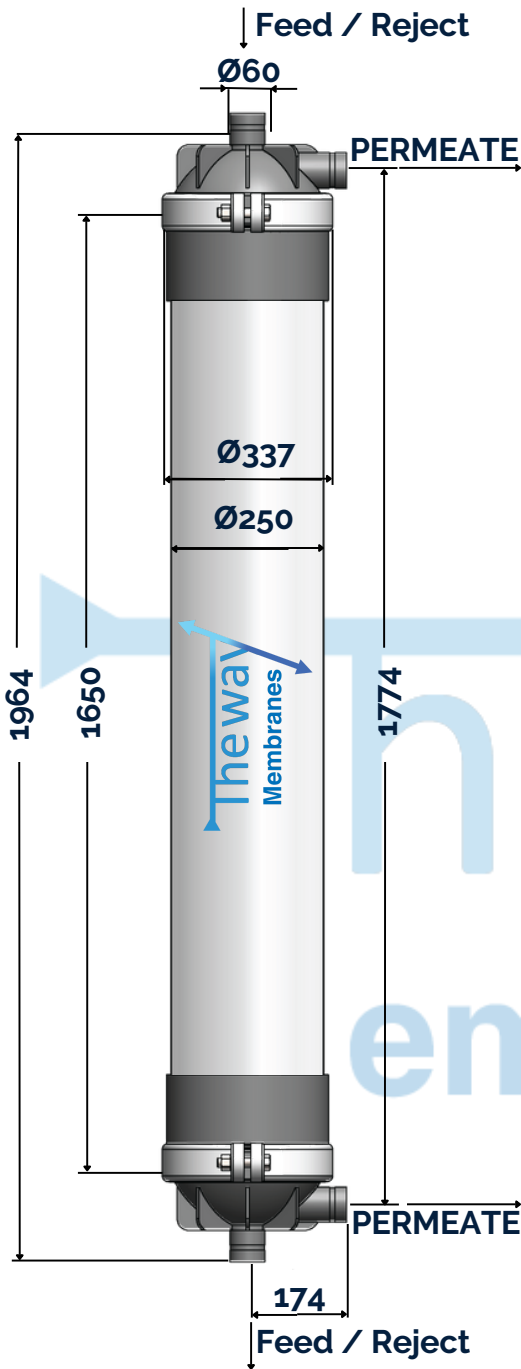


# The way Membranes

## STREAM SERIES TW 250 / 1650 DataSheet

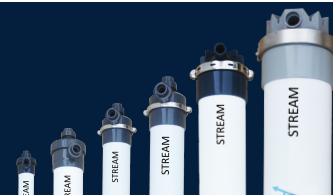




| TECHNICAL SPECIFICATIONS |                                  |
|--------------------------|----------------------------------|
| Type                     | Hollow Fiber                     |
| Model                    | TW STREAM 250/1650               |
| MOC Membrane             | PES / PVDF                       |
| Body                     | PVC                              |
| Potting                  | Proprietary Epoxy                |
| Cap                      | PVC/PP                           |
| MWCO                     | 100 kDa                          |
| Area                     | 80 m <sup>2</sup>                |
| Size of Fiber            | 1.2 mm OD x 0.6 mm ID            |
| Flow                     | Out - In                         |
| Operating Mode           | Cross Flow / Dead End            |
| Feed Pressure            | 3 Kg/cm <sup>2</sup> (Max) *     |
| Tr Memb Pressure         | 1 Kg/cm <sup>2</sup> (Max)       |
| Backwash Pressure        | 2 Kg/cm <sup>2</sup> (Max) **    |
| Operating pH             | 2 to 11                          |
| Operating Temp           | 20°C-45°C                        |
| Feed Flux                | 20 - 100 L/m <sup>2</sup> /Hr    |
| Backwash Flux            | 40 - 150 L/m <sup>2</sup> /Hr*** |
| Filtration Time          | 15-60 Minutes                    |
| Backwash Time            | 20-60 secs                       |
| Flushing Time            | 20-60 secs                       |

Note:

- All Dimensions are in mm
- Parameters are subject to change according to Feed quality /site conditions.
- General Tolerance +/- 5%
- \* This pressure exposure, should not be a shock or water hammer. Refer to temperature dependence of pressure as mentioned in "Operating Specification." While max feed pressures is mentioned as 3 bars, it is to be noted that operating pressure are to be set at 1-1.2 bars max.
- \*\* Exposure time < 5 seconds for pressures between 2 and 3 bars. Sudden changes in pressure are to be avoided. Ensure that changes in pressure are applied slowly (Typically 0.02 bar /sec). Refer to temperature dependence of pressure as mentioned in "Operating Specification" in next page.
- \*\*\* System pressure should never exceed above mentioned backwash pressure. Pressure takes precedence over designed Backwash flux set value according to projection. If no projection given by Theway Membranes, backwash operating pressure to never exceed 2 bars. Operating backwash fluxes are generally <100 LMH for longer and safer operation of membrane. >100 LMH is chosen only for in special cases where regular backwash is not sufficient. Please liase with Theway Membranes and seek approval in case you would like to operate at >100 LMH. Remarks: For all the above notes, refer to temperature dependence of pressure as mentioned in "Operating Specification" in next page.



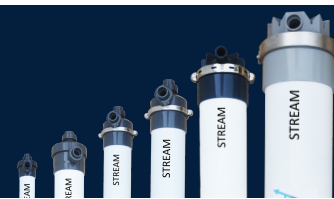
Ultrafiltration (UF) is a pressure-driven membrane based specification process to remove suspended solids, bacteria, viruses, endotoxins and other pathogens to produce water with very high purity and low silt density.

## Operating Specification

| Maximum System Pressure (*) (kPa) |     | Maximum Transmembrane Pressure (kPa) |     | Maximum Backflush Pressure (kPa) |     | Maximum Operating Temperature (°C) |
|-----------------------------------|-----|--------------------------------------|-----|----------------------------------|-----|------------------------------------|
| 0-20°C                            | 300 | 0-20°C                               | 100 | 0-20°C                           | 200 |                                    |
| 20-25°C                           | 275 | 20-25°C                              | 95  | 20-25°C                          | 175 |                                    |
| 25-30°C                           | 250 | 25-30°                               | 90  | 25-30°                           | 150 |                                    |
| 25-30°C                           | 225 | 30-35°C                              | 85  | 30-35°C                          | 125 |                                    |
| 35-40°C                           | 200 | 30-35°C                              | 80  | 30-35°C                          | 100 |                                    |

**(\*) Final maximum operating limits are determined by the lowest values of the membrane and element pressure and temperature Specification**

- > Backwash water should be free of particulates and should be permeate quality or better.
- > Backwash pumps should be preferably be made of non -corroding materials e.g., plastic or stainless steel. If compressed air is used to pressurize the backwash water, do not allow a two-phase air/water mixture to enter the element.
- > To avoid mechanical damage, do not subject the membrane module or element to sudden temperature changes, particularly decreasing. Do not exceed 40°C process temperature. Bring the module or element back to ambient operating temperature slowly (Typical value 1°C/min). Failure to adhere to this guideline can result in irreparable damage.



## Important Guidelines

Proper start-up of an ultrafiltration system is Important to prepare the membranes for operating service and to prevent membrane damage. Following the proper start-up sequence also helps ensure that system operating parameters conform to design specifications so that system water quality and productivity goals can be achieved. Before initiating system start-up procedures, membrane pretreatment, of the membrane modules, instrument calibration and other system checks should be completed.

## Operation instruction

Avoid any abnormal pressure difference during start-up, shutdown, cleaning or other sequences to prevent possible membrane damage. Flush the ultrafiltration system to remove shipping solution prior to startup. Remove residual air from the UF system prior to start-up. Manually start the equipment. Depending on the purpose, filtrate obtained from initial operations should be discarded.

## General Notes

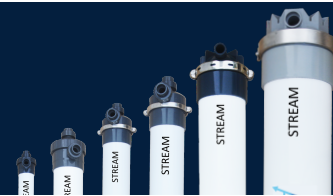
- If operating limits and guidelines given in this bulletin are not strictly followed, the limited warranty will be null and void.
- To control biological growth during extended system shutdowns, it is recommended that storage solution be injected into the membrane modules.

## Product Stewardship

The way Membranes has a fundamental concern for all who manufacture, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee, public health and our environment. The success of our product stewardship program rests with each and every individual involved with us – from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

## Customer Notice

The way Membranes strongly encourages its customers to review both their manufacturing processes and their applications of The way Membranes from the standpoint of human health and environmental quality to ensure that The way Membranes are not used in ways for which they are not intended or tested. The way Membranes personnel are available to answer your questions and to provide reasonable technical support. The way Membranes literature, including safety data sheets, should be consulted prior to use of The way Membranes



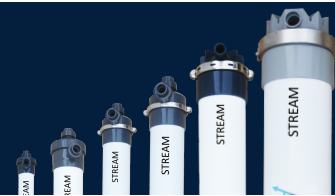
Are you in the market for the replacement of existing Ultrafiltration membranes in the plant that you are working with? Theway Membranes' reliable and robust membrane retrofits/replacements will help you avoid costly expenditure in replacing these expensive UF membranes.

There are multiple levels of exactness to the existing UF membranes you seek to replace

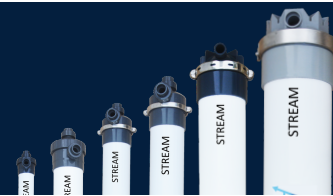
- a) Performance Equivalence (Surface Area equivalence)
- b) Membrane fiber dimension equivalence
- c) Molecular weight cut-off equivalence
- d) Membrane material equivalence
- e) Module dimension equivalence
- f) Module port-size equivalence
- g) Form and Shape equivalence
- h) Operation philosophy equivalence

### **\*Guide for Equivalence level**

- 8 Operation philosophy, Form and shape, Module port size, Module dimension, Membrane material, Molecular weight cut-off, Membrane fiber dimension and performance equivalence
- 7 Form and shape, Module port size, Module dimension, Membrane material, Molecular weight cut-off, Membrane fiber dimension and performance equivalence
- 6 Module port size, Module dimension, Membrane material, Molecular weight cut-off, Membrane fiber dimension and performance equivalence
- 5 Module dimension, Membrane material, Molecular weight cut-off, Membrane fiber dimension and performance equivalence
- 4 Membrane material, Molecular weight cut-off, Membrane fiber dimension and performance equivalence
- 3 Molecular weight cut-off, Membrane fiber dimension and performance equivalence
- 2 Membrane fiber dimension and performance equivalence
- 1 Performance equivalence



| Retrofit Model                   | Equivalent Theway Model No | Equivalence level* |
|----------------------------------|----------------------------|--------------------|
| Dupont SFP 2860                  | Sierra 51                  | 8                  |
| Dupont SFP 2880                  | Sierra 77                  | 8                  |
| Norit/Pentair X flow Aquaflex 20 | Agua 20                    | 7                  |
| Norit/Pentair X flow Aquaflex 40 | Agua 40                    | 7                  |
| Norit/Pentair X flow Aquaflex 55 | Agua 55                    | 7                  |
| Norit/Pentair X flow Aquaflex 64 | Agua 64                    | 7                  |
| Norit/Pentair Xiga 40            | Twiga 40                   | 7                  |
| Norit/Pentair Xiga 55            | Twiga 55                   | 7                  |
| Norit/Pentair 64                 | Twiga 64                   | 7                  |
| Norit/Seaflex 40                 | Trident 40                 | 7                  |
| Norit/Seaflex 55                 | Trident 55                 | 7                  |
| Norit/Seaflex 64                 | Trident 64                 | 7                  |
| Norit/Seaguard 40                | Poseidon 40                | 7                  |
| Norit/Seaguard 55                | Poseidon 55                | 7                  |
| Norit/Seaguard 64                | Poseidon 64                | 7                  |
| Suez ZW 1500                     | Vatten 55                  | 8                  |
| Hyflux K600ETI - 55              | Supraflux 55               | 7                  |
| Hydranautics Hydra Cap - 40A     | Puran 40                   | 8                  |
| Hydranautics Hydra Cap- 60A      | Puran 60                   | 8                  |
| Hydranautics Hydra Cap - Max40   | Puran Max40                | 8                  |
| Hydranautics Hydra Cap - Max60   | Puran Max60                | 8                  |
| Hydranautics Hydra Cap - Max80   | Puran Max 80               | 8                  |
| Koch TARGA II 10072-35           | Torrens 100                | 8                  |



## TW STREAM SERIES

TW 90/1100

TW 90/1650

TW 160/1100

TW 160/1650

TW 200/1100

TW 200/1650

TW 250/1100

TW 250/1650

TW 315/1100

TW 315/1650

## Our Products

- Ultra Filtration Membranes
- Beer Filtration Membranes
- Wine Filtration Membranes
- Retrofit Membranes
- Direct Retrofit/Replacement
- Membrane Distillation Membranes
- Hydrophobic PTFE Membranes
- Hydrophobic PVDF Membranes
- Dialysis Membranes
- Gas Separation Membranes
- Special Membranes

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